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Life cycle assessment of geothermal binary power plants using enhanced low temperature reservoirs

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Abstract

1 Geothermal binary power plants that use low-temperature heat sources have gained
2 increasing interest in the recent years due to political efforts to reduce greenhouse gas
3 emissions and the consumption of finite energy resources. The construction of such plants
4 requires large amounts of energy and material. Hence, the question arises if geothermal
5 binary power plants are also environmentally promising from a cradle-to-grave point of view.
6 In this context, a comprehensive Life Cycle Analysis (LCA) on geothermal power production
7 from EGS (enhanced geothermal systems) low-temperature reservoirs is performed. The
8 results of the analysis show that the environmental impacts are very much influenced by the
9 geological conditions that can be obtained at a specific site. At sites with (above-) average
10 geological conditions, geothermal binary power generation can significantly contribute to
11 more sustainable power supply. At sites with less favorable conditions, only certain plant
12 designs can make up for the energy and material input to lock up the geothermal reservoir by
13 the provided energy. The main aspects of environmentally sound plants are enhancement of
14 the reservoir productivity, reliable design of the deep wells and an efficient utilization of the
15 geothermal fluid for net power and district heat production.

1 Introduction

16 The use of geothermal energy for electricity and/or heat production has gained increasing
17 interest due to the political goals of reducing greenhouse gas emissions, reducing the

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18 consumption of finite energy resources, and increasing security of energy supply. Geothermal
19 energy provides power and/or heat from a renewable source of energy that is independent of
20 season and time of day and offers a significant potential on a world wide scale (e.g. [1]). Only
21 a small part of this huge potential is currently being used. The globally installed electrical
22 power in 2007 summed up to about 9 GW [2]. The largest share of this capacity is generated
23 from high-enthalpy or high-temperature geothermal reservoirs that are located at
24 exceptionally favorable geological sites (e.g. Italy, Iceland, Philippines). Less than 1 % of the
25 capacity, but the predominant part of the still unexploited geothermal potential, is located
26 outside exceptionally favorable geological areas and is found in reservoirs of low temperature
27 (typically between 100 and 200 °C), large depths and/or low natural permeabilities.

28 The technical requirements to effectively exploit reservoirs with less promising characteristics
29 are quite significant. To tap geological layers with temperatures above 100 °C, deep wells are
30 needed. Drilling and completion of such wells, as well technical measures to enhance
31 geothermal reservoirs in order to obtain higher permeabilities (enhanced geothermal systems,
32 EGS) require large amounts of energy and material. On the surface, the geothermal heat is
33 transferred to a binary conversion cycle (and at some sites additionally to a district heating
34 system). In the binary unit, a working fluid with low boiling point is circulated because the
35 direct use of the geothermal fluid in a power conversion cycle is not efficient from a
36 thermodynamic point of view. Electricity generation using low temperatures heat sources is
37 generally characterized by relatively low conversion efficiencies.

38 Due to the technical challenges associated with the assessment and energetic use of low-
39 temperature geothermal heat sources, the question arises if the environmental benefit of
40 geothermal energy supply also exists for such reservoirs. Putting this question is furthermore
41 important because most of the low temperature geothermal binary power plants presently
42 need to be subsidized from the public purse due to the still challenging economic
43 performance.

44 In this context, the goal of this paper is it to analyze selected environmental effects of power
45 production from low-temperature geothermal resources based on the Life Cycle Assessment
46 (LCA) methodology. As with the evaluation of any technology still at the beginning of its
47 learning curve and thus on the borderline to market implementation, the assessment of

48 geothermal binary power plants lacks sufficient and assured data. Moreover, geothermal
49 power production from low-temperature resources is dominated by site specific preconditions
50 and plant specifications varying considerably between different locations.

51 Based on existing publications ([3], [4], [5], [6], [7]), this paper will therefore present a more
52 comprehensive evaluation of geothermal binary plants that provide power as well as power
53 and heat. First, selected geothermal binary power plants representative for the current state
54 of technology in Europe are defined as base cases and the environmental key figures of
55 these base cases are analyzed. Focus is given to the impact of the different life cycle stages,
56 the effect of data uncertainties and the impact of changing site and plant parameters.
57 Afterwards, the range of the environmental performance associated with low temperature
58 geothermal binary power plants is estimated by means of "worst case" and "best case"
59 scenarios. In order to classify the environmental performance of the analyzed plants within
60 the energy sector, the results of the base case evaluation and the scenario analysis are
61 discussed in relation to a reference electricity mix and a reference heat mix. Based on all the
62 results, conclusions and recommendations are drawn.

2 Methodical approach

63 The idea behind an LCA is that environmental impacts of a product (such as the power
64 generated in geothermal binary power plants) are not limited to the power production process
65 itself. Substantial environmental impacts can also occur within the pre-chains of installed
66 components (e.g. diesel fuel supply and consumption for drilling the deep wells), used
67 materials (e.g. steel production and supply for the completion of the wells) and necessary
68 services (e.g. disposal of disused components and waste material). Within an LCA, a product
69 is hence investigated throughout the overall life cycle (i.e. from "cradle to grave"). Regarding
70 geothermal binary power plants, this approach includes environmental impacts directly and
71 indirectly related to the construction, operation and decommissioning of the plant.

72 According to given standards (i.e. ISO 14040, ISO 14044¹) the LCA is carried out in four
73 steps:

74 Goal and scope definition (1): The goal of this LCA is to assess the emission of greenhouse
75 gases and the cumulated demand of finite energy resources within the different life cycle
76 stages, as well as throughout the whole life cycle, of geothermal power generation from low-
77 temperature resources by means of theoretical case studies. Additionally, acidification and
78 eutrophication effects on natural eco systems are evaluated.

79 The environmental effects are analyzed in reference to one kWh net power at the plant
80 (functional unit). Net power is thereby defined as the produced gross electrical power at the
81 generator minus the electricity consumption of the overall plant (i.e. the auxiliary power used
82 in pumps to provide the geothermal fluid at the plant, or running the cooling devices of the
83 power plant). Defining net power as functional unit is not representative for all running
84 geothermal binary power plants since some countries presently pay feed-in tariffs for the
85 produced gross power (e.g. Germany) so that the plants consume the auxiliary power from
86 the public grid. With gross power as functional unit, the typically large auxiliary power demand
87 of geothermal binary power plants would lead to environmental impacts that are significantly
88 influenced by the environmental impacts of the consumed electricity mix [8]. Due to the time
89 period considered in this study (feed-in tariffs for geothermal power production are a time-
90 limited political instrument) and the focus on geothermal-specific aspects of an LCA, however,
91 net power is also for these plants the more applicable functional unit.

92 If electricity and district heat are provided at the same site, the environmental effects are
93 allocated between the two products so that they either refer to one kWh net power or one MJ
94 heat at the plant. The geographic reference of this LCA is the Federal Republic of Germany.
95 The time reference is the year 2006.

96 Inventory analysis (2): In this step, the mass and energy flows for all products and processes
97 required within the overall life cycle to provide one kWh net power and, in case of the

¹ Standard of the International Organization for Standardization: ISO 14040:2006. Environmental management – Life cycle assessment – Principles and framework; ISO 14044:2006. Environmental management – Life cycle assessment – Requirements and guidelines.

98 additional supply of district heat, one MJ heat are quantified. This includes, for example, the
 99 energy to operate the drilling rig (i.e. mainly diesel to run the diesel generators). The diesel
 100 fuel is produced from different types of crude oil and transported to the drill site. The use of
 101 the fuel at the drill site and the fuel provision result in airborne emissions. Since the Ecoinvent
 102 database [9], which provides life cycle data for common products (e.g. diesel) and basic
 103 processes (e.g. transportation, diesel use or waste disposal), is used for this study, only a
 104 limited number of inventory data must be assessed. For these data, however, uncertainties
 105 must be considered as they relate to an insufficient inventory data base typical for newly
 106 developing technology such as geothermal plants using enhanced low temperature
 107 reservoirs.

108 Mass and energy flows directly referring to the production of power and heat, respectively,
 109 are directly allocated to the corresponding energy product. Mass and energy flows related to
 110 the power conversion equipment on the surface, for example, are fully assigned to the
 111 environmental impacts of power production. Shared mass and energy flows refer to the
 112 subsurface plant part and the geothermal fluid cycle and are allocated according to the
 113 amount of exergy, which corresponds to the provided net power and district heat,
 114 respectively. The calculation of the allocation factor for power f_{el} and heat f_{th} is based on
 115 equation (1) and (2) [10].

$$116 \quad f_{el} = \frac{Q_{el} w_{el}}{Q_{el} w_{el} + Q_{th} w_{th}} \quad \text{eq. (1)}$$

$$117 \quad f_{th} = \frac{Q_{th} w_{th}}{Q_{el} w_{el} + Q_{th} w_{th}} \quad \text{eq. (2)}$$

118 In equation (1) and (2) Q_{el} and Q_{th} describe the total provided amount of net power and
 119 district heat, respectively, w_{el} and w_{th} the exergy content of the energy products. The exergy
 120 content of the net power equals 1 ($w_{el} = 1$). The exergy content of the produced heat is
 121 derived according to equation (3) from a reference ambient temperature $T_a = 293.15$ K and
 122 the supply and return temperature of the district heating grid T_{h1} and T_{h2} , respectively [10].

$$123 \quad w_{th} = 1 - T_a \frac{\ln(T_{h1} / T_{h2})}{T_{h1} - T_{h2}} \quad \text{eq. (3)}$$

124 Impact analysis (3): In order to quantify the environmental effects, all inventoried mass and
125 energy flows are aggregated to different impact indicators according to Table 1.

126 Interpretation (4): The results of the impact analysis are qualitatively interpreted by separately
127 discussing the different impact indicators. Focus is given to the influence of the different life
128 cycle stages and the effect of data uncertainties on the life cycle performance of geothermal
129 binary power plants typical for Europe. Due to the large range of possible plant specifications,
130 also the impact of changing site and plant parameters is studied. In order to estimate the total
131 range of environmental parameters associated with geothermal binary power generation,
132 which also includes untypical plant specifications, a scenario analysis by means of “worst
133 case” and “best case” scenarios is carried out. In order to classify all results, power related
134 impacts are compared to the environmental key figures of a reference electricity mix and heat
135 related impacts to a reference heat mix.

3 Definition of case studies

136 The environmental impacts of geothermal binary power plants are analysed by means of
137 base cases that represent presently typical geothermal binary plants in Europe. The case
138 study is based on a simplified plant layout and an inventory data base derived from expert
139 surveys and the literature, which are described in the following section. Afterwards, the scope
140 of the parameter study and the scenario analysis, which assess various geothermal binary
141 power plants, is outlined. For the classification of the LCA results an electricity mix and a heat
142 mix are defined as reference.

3.1 *Plant concept and inventory data base*

143 The basic plant design for providing power and, optionally, district heat from low-temperature
144 geothermal reservoirs is shown in Figure 1. According to this plant layout, the geothermal
145 fluid is produced from the reservoir and delivered to the surface by using a downhole pump
146 installed in the production well. Above ground, the geothermal fluid is transported within a
147 closed pipeline to the heat exchangers, where heat is transferred to the binary conversion
148 cycle. Here, a low-boiling working fluid (such as an organic fluid) is preheated and
149 evaporated. The generated vapor drives a turbine-generator unit. After the turbine, the
150 working fluid is cooled down, condensed, and then recycled to the preheater. The condenser

151 is charged with cooling water from a wet cooling tower. For the supply of district heat, a heat
152 exchanger downstream of the binary unit is used. This is due to the fact that the temperature
153 of the geothermal fluid after the heat transfer to the binary cycle is usually higher than the
154 temperature of the working fluid vapor at the outlet of the turbine, which is in other
155 applications typically used for the combined power and heat supply from conversion cycles.
156 After its use, the geothermal fluid is pumped to the injection well and reinjected into the
157 reservoir.

158 Back-up or peak load systems, which might be necessary at some plants providing both heat
159 and power (the share of geothermal energy in the supply of district heat typically lies between
160 50 and 100 % [4], [11]), are not considered in this case study.

161 The life cycle information on general components of the presented plant concept (such as
162 pipelines and heat exchangers) is derived from technical literature and data sheets. The data
163 for common products (such as diesel, cement and steel) and basic processes (such as
164 transports and diesel use in construction equipment) are taken from the Ecoinvent database.
165 Geothermal-specific life cycle information (such as well drilling and completion, reservoir
166 enhancement and the operation of the geothermal fluid cycle) is compiled in expert surveys
167 and from the literature.

168 All mass and energy flows are related to plant parameters (see Appendix) in order to perform
169 the parameter study and the scenario analysis. For analyzing data uncertainties associated
170 with the geothermal-specific life cycle information, uncertainty factors are applied based on
171 the expert survey and uncertainties for inventory data of geothermal heat plants surveyed in
172 [12]. The main aspects of the inventory analysis of geothermal binary power plants are
173 addressed in the following paragraph. The complete inventory information used in this paper
174 are listed in the Appendix.

175 After the preparation of a drill site, deep wells are usually drilled in several sections using the
176 rotary technique. A drilling section consists of the drilling itself, and the subsequent casing
177 and cementing process. The drilling is realized by rotating the drilling rod with a drill bit at the
178 bottom of the well. The loose rocks are removed from the well with circulating drilling mud.
179 The amount of material and energy required to drill such wells, as well as the amount of
180 cuttings which need to be disposed of, vary depending on the depth and diameter of the

181 wells. Additionally, geological conditions have a strong influence because they determine the
182 composition of the drilling mud, composition of the cement and the required thickness of the
183 casing wall (and thus the amount of steel). On average, the amount of diesel to drive the
184 drilling rig can roughly vary between 6 and 8 GJ per drilled meter. The amount of drilling mud
185 required under average geological conditions ranges from 700 to 1,000 kg/m. For the
186 completion of one meter open hole approximately 80 to 120 kg of steel for the casing and 45
187 to 65 kg of cement to seal the casing with the surrounding rocks is needed.

188 For all case studies, it is assumed that the reservoir needs enhancement measures after the
189 wells have been completed in order to improve the permeability and hence the productivity of
190 the reservoir. Reservoir enhancement is realized by injecting a frac fluid under high pressure
191 into the reservoir. The energy for driving the injection pumps and the composition and amount
192 of the frac fluid depend on the reservoir characteristics and the designated reservoir
193 enhancement. Due to lack of experience with technically enhancing geothermal reservoirs, it
194 is not yet possible to define representative values for energy and material flows. In this study,
195 the reservoir enhancement is estimated with 3,000 GJ of diesel to drive the injection pumps
196 and 260,000 m³ water as frac fluid.

197 The downhole pump, pipeline and heat exchanger are the essential elements for connecting
198 the production and injection well and transferring the geothermal heat to the binary power unit
199 and the district heating grid. The material and energy required to install these parts is mainly
200 determined by the flow rate of the geothermal fluid and, in the case of the pipeline, its length
201 and the mode of construction. The material used for the heat exchangers depends on its
202 thermal capacity.

203 For the binary power unit the main material input are the working fluid and system
204 components such as heat exchangers, turbine, generator, recooling system and peripheral
205 equipment. The required material increases with installed electrical capacity. For district heat
206 supply, an additional heat exchanger needs to be taken into account. The binary power unit
207 and the heat exchangers are located in a building. Material outputs due to the construction of
208 the surface part, such as waste or emissions, are negligible and thus not considered.
209 Regarding energy flows, the energy required to install the components at the site needs to be
210 considered.

211 For plant operation, the exchange of the downhole pump and the demand for cooling water
212 are taken into account. Furthermore, the disposal of filter residues and removed scaling is
213 estimated. As known from the oil and gas industry, both filter residues and scaling can,
214 depending on the site, contain small amounts of naturally occurring radioactive material
215 (NORM). It is, therefore, assumed that about 1 to 1.4 kg/(m³/h) filter residues and removed
216 scaling are annually disposed of at special disposal sites. Direct gaseous pollutants are not
217 emitted during plant operation because the geothermal fluid is transported in a closed pipeline
218 system.

219 After the operational phase, the wells are filled with gravel and cement. The surface
220 installations are disposed of or recycled.

3.2 *Base cases*

221 The plant design shown in Figure 1 is investigated in the base case analysis for two different
222 sites. Table 2 shows the geological parameters and technical specifications of the base
223 cases.

224 At site A, the geothermal reservoir is located at a depth of 3.8 km and has a temperature of
225 125 °C. The design flow rate of 250 m³/h can be delivered from this reservoir with a specific
226 power consumption in the downhole pump of 1.3 kW/(m³/h). The power consumption
227 depends on the pressure increase in and the efficiency of the downhole pump. The pressure
228 increase mainly results from the geodetic difference in height between the dynamic fluid level
229 in the production well and the surface, and the pressure required within the pipeline to avoid
230 degassing and precipitates. Since the auxiliary power need of the downhole pump increases
231 over-proportionally with increasing flow rate due to the reservoir characteristics at a specific
232 site, it is assumed that the design flow rate is optimized regarding the plant's net power output
233 [13]. The density of the geothermal fluid is assumed to 1,000 kg/m³.

234 At site B, a deeper reservoir (4.7 km) with a higher temperature (150 °C) is assessed. Due to
235 the lower productivity of this reservoir, the same specific auxiliary power input to the
236 downhole pump results in a lower flow rate (155 m³/h) compared to site A.

237 At both sites, the plants have an electrical capacity of 1.75 MW assuming a geothermal fluid
238 temperature at the outlet of the binary cycle of 60 °C. The auxiliary power demand for the

239 feed pump is assumed to be 10 % of the installed capacity. For the recooling of the binary
240 cycle, an induced-draft cooling tower is assumed. The net power output resulting from the
241 produced gross power and the auxiliary power consumed within the plant depends on the
242 temperature and flow rate of the geothermal fluid. The plant at site B can provide more net
243 power due to the lower flow rate and the higher temperature of the geothermal fluid, which
244 result in a smaller auxiliary power demand.

245 In case of power production without an additional supply of district heat, the plants are
246 operated with 7,000 yearly full load hours. This operation time accounts for downtime due to
247 overhaul and maintenance and a varying power output due to changing ambient conditions.
248 In case of the additional supply of district heat, the yearly full load hours of the power
249 production are reduced. This reduction is because the assumed supply temperature of the
250 district heating system (70 °C) can only be met by a geothermal fluid temperature at the outlet
251 of the binary cycle of 77 °C. Therefore, less geothermal heat is used for power production in
252 times of heat demand.

253 The net power output of the base case plants is between 6,041 and 7,679 MWh/a. In case of
254 the additional supply of district heat, 22,349 GJ/a heat can be provided by plant B2. Plant A2,
255 using the larger geothermal flow rate, can supply 36,00 GJ/a.

256 The technical life-time of both plants is assumed to be 30 years. An exchange of components
257 with a shorter technical life-time, such as the downhole pump or the binary power unit, is
258 taken into account.

3.3 Scope of parameter study

259 The plants defined in the base case analysis are not representative for all low temperature
260 geothermal sites and plant specifications in Europe, because all assumed plant parameters
261 may vary to a certain extent. Along with uncertainties that are generally included in theoretical
262 evaluations of technical concepts, geothermal power generation from enhanced low
263 temperature sites is characterized by a large range of geological preconditions. In order to
264 analyze the influence of different parameters on the LCA results, a parameter study is carried
265 out. The parameters, which define the base cases, are varied from minimum to maximum
266 values. The relevant range of values is derived from existing literature and own experiences.
267 The geothermal fluid temperature at site A, for example, will not be decreased below 98 °C

268 because of a minimum ratio of net to gross power of 25 %. This ratio is a theoretically
269 assumed value and represents the lower limit for geothermal binary power plants being
270 realized from an economic viewpoint. The upper limit of the auxiliary power demand for the
271 downhole pump is related to a minimum relevant reservoir productivity of $10 \text{ m}^3/(\text{h MPa})$.
272 Sites with lower reservoir productivities are unlikely to be developed due to economic
273 aspects. The scope of the parameter study is presented in Table 3.

3.4 *“Best case” and “worst case” scenarios*

274 In order to estimate the total range of environmental impacts for geothermal binary power
275 generation, more than one parameter of the base case scenarios must be changed. So far,
276 typical or representative geothermal low-temperature sites have been discussed so that in the
277 scenario analysis sites are studied that will be exploited only by a very small number of
278 geothermal binary power plants. Within the scenario analysis one site with exceptional
279 geological preconditions (“best case” scenario) and one site with below-average reservoir
280 characteristics (“worst case” scenario) are analyzed. Exceptional geological conditions are
281 limited to a few sites, whereas sites with below-average geological conditions can be found at
282 many places but are only exploited under specific circumstances due to economic
283 considerations.

284 Building on the parameter range presented in Table 3, the above-average geothermal site
285 (site C) is characterized by high geothermal fluid temperature, high geothermal temperature
286 gradient, high specific heat capacity of the fluid, and long technical life-time of the reservoir
287 (Table 4). A flow rate of $500 \text{ m}^3/\text{h}$ is obtained from the reservoir with small pumping effort.
288 Regarding the site with below-average geological preconditions (site D), opposite parameter
289 assumptions are made. However, a minimum ratio of net to gross power of 25 % is assumed
290 as restriction. As mentioned above, this ratio should represent the economic lower limit for
291 geothermal binary power plants being realized.

292 At both sites, power production as well as combined power and heat production with average
293 specifications regarding the surface plant part are analyzed (plant C1, C2, D1 and D2). In
294 order to show the effect of different surface installations at the sites, different technical
295 specifications are assumed in further scenarios. Less efficient surface technology is analyzed

296 for site C (plant C1- and C2-). At site D, the influence of improved plant design is investigated
297 (plant D1+ and D2+).

3.5 *Reference electricity mix and reference heat mix*

298 For the classification of the environmental impacts within the energy sector, the power related
299 LCA results are compared to the environmental key figures of a reference electricity mix
300 shown in Table 5. This reference mix represents a business-as-usual development until 2010
301 [6]. The heat related impacts are compared to a reference heat mix that is based on a mix of
302 single combustion applications [6].

4 Results

4.1 *Base case analysis*

303 The plants that provide electrical power (plant A1 and B1) have larger impacts for all analyzed
304 impact categories compared to the plants that provide both power and heat (plant A2 and B2,
305 Figure 2). Comparing the power providing plants, plant B1 shows slightly lower environmental
306 key figures. This means that the larger energy and material flows for assessing the deeper
307 reservoir at site B are made up for by the higher net power output (cf. Table 2). Among the
308 plants that provide power and heat, plant A2 has lower power and lower heat related
309 environmental impacts compared to plant B2 due to the larger geothermal fluid flow rate and
310 the hence higher amount of supplied district heat.

311 Considering the uncertainties related to the inventory analysis of geothermal binary power
312 plants, the impacts can range from about 79 to 121 % of the indicated values. Since many
313 data are characterized by an assumed uncertainty factor of +/- 5 %, the influence of highly
314 uncertain data, such as the data for constructing the subsurface plant part, is predominant (cf.
315 Appendix).

316 The construction of the underground plant components causes for all plants more than 80 %
317 of the analyzed environmental impacts (Figure 2) and has the largest influence of all life cycle
318 stages. The influence is larger for site B because of the larger effort for locking up the deeper
319 reservoir.

320 The environmental impact resulting from constructing the subsurface part is dominated by the
321 energy required for drilling the wells (Figure 3). This is true especially regarding the PO_4^{3-} -
322 equivalent, because the energy for drilling is based on diesel consumption in construction
323 equipment (see Appendix), which results in comparatively large PO_4^{3-} -equivalent emissions.
324 The PO_4^{3-} -equivalent, however, is probably lower than calculated because the diesel
325 utilization in the drilling equipment is more efficient than that of the machine park
326 implemented in the Ecoinvent database, which typically represents a large bandwidth of
327 stationary and mobile construction machines.

328 The influence of the casing material (i.e. steel) depends on the impact category and is most
329 significant for the CED and the CO_2 -equivalent. By contrast, the influence of the material- and
330 energy-input for reservoir enhancement is remarkably lower for these categories. Only for the
331 PO_4^{3-} -equivalent is the contribution of the enhancement in the same order of magnitude as
332 the casing.

333 In contrast to the construction of the subsurface components, the construction of the above
334 ground facilities contributes only 2 to 11 % of the total environmental impacts (Figure 2).
335 Evaluating the power related impacts, about 60 % of the impact caused by the construction of
336 the surface components is related to the geothermal fluid cycle and about 40 % is caused by
337 the binary power unit. The heat related environmental impacts due to surface construction are
338 mainly related to the geothermal fluid cycle.

339 The operational phase is responsible for less than 0.4 % of the environmental effects, mainly
340 due to replacement of the downhole pump (Figure 2). The plant decommissioning has a
341 negligible effect on the analyzed environmental impacts.

4.2 Parameter study

342 The general behavior of environmental impacts to changing parameters shown in Figure 4 for
343 the example of the power related CO_2 -equivalent of plant A2 is applicable for all plant
344 concepts and impact indicators. In order to indicate differences in the extent of impact
345 changes, the CO_2 -equivalents of all plants are additionally plotted for single points of the
346 parameter variation. Figure 5 shows the maximum deviations from the base case impacts by
347 using the minimum and maximum values of each parameter (cf. Table 3). Figure 6 gives an

348 overview on the sensitivity of the life cycle calculations to changing parameters by using small
349 deviations from the base case parameters (i.e. a deviation of +/- 5%).

350 In Figure 5 it can be seen that a reduction of the analyzed impacts to less than 50 % of the
351 reference value but also an increase by a multiple is possible. The sensitivity analysis shows
352 that small parameter changes mainly cause impact variations by +/- 9% (Figure 6).

353 A changing reservoir or geothermal fluid temperature at constant well depth has the largest
354 effect on the impact indicators (Figure 4). An increasing temperature reduces the
355 environmental impacts due to the increase in net power output resulting from an improvement
356 of the conversion efficiency. A decreasing reservoir temperature, which leads to increasing
357 impacts, has a stronger effect compared to an increasing temperature. The effect of
358 temperature changes on the LCA results gets stronger for lower reservoir temperatures
359 (Figure 5). At the same site, the impacts of plants that provide power (plant A1 and B1) are
360 more sensitive to changing reservoir temperatures than plants that provide both power and
361 heat (plant A2 and B2) since the production of district heat is not affected (Figure 6).

362 Regarding other reservoir parameters, the effect of varying plant life on the LCA results is in
363 the same order of magnitude as for a changing reservoir depth at constant reservoir
364 temperature. The specific heat capacity of the geothermal fluid causes comparatively small
365 maximum impact changes (Figure 5). The sensitivity of the LCA results on this parameter,
366 however, is significant (Figure 6).

367 Increase of the geothermal fluid flow rate (pumped with the same relative pumping power due
368 to increasing reservoir productivity) has a reducing effect on the LCA results (Figure 4). An
369 increasing auxiliary power demand of the downhole pump (producing a constant flow rate due
370 to decreasing reservoir productivity), increases the environmental impacts (Figure 4). This
371 effect is more significant at sites that produce large flow rates and for plants that provided
372 only power (Figure 5).

373 The maximum effect of variations in binary cycle parameters is smaller than the influence of
374 variations in either reservoir or geothermal fluid cycle parameters (Figure 5). The sensitivity of
375 the analyzed environmental impacts, in contrast, is in some cases more significant (Figure 6).
376 Changing conversion efficiency has a stronger effect on the LCA results at sites with lower
377 reservoir temperatures. Even though changes of the binary cycle parameters do not influence

378 the district heat production, heat and power related key figures are affected by parameter
379 changes to the same extent (Figure 5) since the allocation of the absolute environmental
380 impacts is shifted towards the power production.

381 The variation of the district heat parameters, in contrast, has less influence on the power
382 related impacts than on the heat related key figures (Figure 5). The largest effect on the
383 power related impacts is caused by a variation of the thermal full load hours (Figure 4). The
384 strongest sensitivity of the LCA results, which is generally small for the district heat
385 parameters, is on changes of the return temperature (Figure 6). Variation of supply
386 temperature has a negligible effect on the power related impacts. Increasing supply
387 temperatures, for example, lead to a reduction of the net power supply. This influence on the
388 power production is, however, made up for by shifting the allocation of the absolute impacts
389 towards the heat production since the amount of supplied heat remains constant (assuming a
390 constant temperature spread in the district heating grid). Regarding the heat related impacts,
391 a remarkable reduction of the environmental key figures results from high thermal full load
392 hours and low supply and return temperatures (Figure 5). The heat related LCA results are
393 most sensitive on the supply temperature due to the influence on the provided amount of heat
394 and the exergetic factor (Figure 6).

4.3 Scenario analysis

395 The results of the scenario analysis (Figure 7) cover a large range of environmental impacts.
396 The site with above-average geological conditions (site C) represents the lower limit of
397 environmental impacts associated with geothermal binary power plants. For average surface
398 technology installed at this site (plant C1 and C2), the LCA results are about 85 % lower
399 compared to the base cases (plant A1, B1 and A2, B2, respectively). Even if less efficient
400 surface equipment is used at site C (plant C1- and C2-), the environmental impacts are still
401 about 80 % lower.

402 The site with below-average geological conditions (site D) represents the upper limit of life
403 cycle impacts associated with geothermal binary power production. With average plant
404 technology (plant D1), this site leads to environmental impacts that exceed the values of the
405 base case plants A1 and B1 by a multiple. If power and heat are provided with average
406 equipment, the environmental impacts can be reduced. Plant D2, however, still exceeds the

407 environmental key figures of plant A2 and B2 by factor 10. If high-efficiency surface
408 technology is installed at site D (plant D1+), impact indicators about 3 times higher than the
409 base case results are achieved. In case district heat can be additionally supplied to a district
410 heating grid with a continuous heat demand and a very low return temperature (plant D2+),
411 the environmental impacts exceed the base cases figures by factor 2.

4.4 Comparison to electricity mix and heat mix

412 The results of the base case and the scenario analysis are in Figure 8 compared to the
413 environmental impacts of the reference mixes. Regarding the power related impacts, CO₂-
414 equivalent and CED of the geothermal binary power plants are below the key figures of the
415 reference mix, except the power production based on average technology at the site with
416 below-average geological conditions (plant D1). Typical geothermal binary power plants,
417 represented by plant A1, A2, B1 and B2, have a CED and CO₂-equivalent that are about 6 to
418 11 % that of the reference mix, uncertainties in the inventory data of the geothermal binary
419 power production included. At the site with above-average geological conditions (site C), CO₂-
420 equivalent and CED can reach below 1 % of the reference values. At the site with below-
421 average conditions (site D), environmental advantages regarding CO₂-equivalent and CED
422 (i.e. 40% and less compared to the reference impacts) are only achieved with the use of high-
423 efficiency surface technology.

424 Comparing the power related SO₂-equivalents significantly lower impacts than the electricity
425 mix are only achieved at sites with at least average geological preconditions. Regarding the
426 PO₄-equivalents, in contrast, geothermal binary power plants result in significantly lower
427 impacts only at sites with above-average geological characteristics. For the comparison of the
428 PO₄-equivalents, however, the applicability of the Ecoinvent data must be considered (cf.
429 section 4.1). Diesel use in drilling equipment, which causes the main part of the PO₄³⁻-
430 equivalent, is probably more efficient than assumed for the average construction machine in
431 the Ecoinvent data base. Therefore, also the PO₄³⁻-equivalent of geothermal binary power
432 generation is probably lower than indicated in this study.

433 A comparison of the heat related impacts shows that at sites with average geological
434 conditions and better, the impact indicators of heat from geothermal binary power plants that
435 provide both power and heat are significantly lower than the key figures of the reference heat

436 mix. At sites with below average geological characteristics, only high-efficiency surface
437 technology leads to lower impacts compared to the heat mix.

5 Conclusions

438 This paper evaluates greenhouse gas emissions, consumption of finite energy resources and
439 SO₂- and PO₄³⁻-equivalent emissions during the life cycle of geothermal binary power plants.

440 The results show that geothermal binary power plants cannot be described by representative
441 environmental key figures due to the wide range of geological site preconditions, different
442 plant set-ups and data uncertainties, which are typical for theoretical evaluations of complex
443 technical concepts not yet established on the market. Based on the results general
444 conclusions, however, can be drawn:

- 445 • The life cycle of geothermal binary power plants is characterized by large material and
446 energy inputs, especially during construction of the subsurface plant part. Successful
447 exploration and access to the reservoir with minimum drilling and completion efforts
448 referring to a specific site is hence the precondition for low environmental impacts.
- 449 • Due to the large influence of the auxiliary power required for delivering the geothermal
450 fluid from the reservoir on the net power output, a sufficient reservoir productivity is
451 required in order to make up for the large material and energy inputs during construction.
452 The enhancement of the reservoir productivity by means of technical measures is,
453 therefore, a key aspect for the improvement of the environmental performance of
454 geothermal binary power plants.
- 455 • The surface plant part is determining for the efficient use of the geothermal heat.
456 Regarding an optimum net power output at a specific site, not only high conversion
457 efficiency of the binary power unit but also low auxiliary power for recooling are important
458 factors for the environmental performance.
- 459 • Geothermal binary plants offer a large potential to provide power and heat from the same
460 plant, and the supply of district heat significantly improves the environmental key factors.
461 The possibility to supply heat is, however, based on an adequate heat customer structure
462 that needs to be developed at the beginning of a geothermal power plant project.

463 Comparing geothermal binary power plants to the environmental key figures of a reference
464 electricity and a reference heat mix shows that sites with above average and average
465 conditions have significantly lower emissions of CO₂-equivalent pollutants, a significantly
466 lower consumption of finite energy resources and lower SO₂-equivalent emissions. PO₄-
467 equivalent emissions are significantly lower only at sites with above average geological
468 conditions. For typical sites, assured conclusions regarding PO₄-equivalent emissions can
469 only be drawn after further investigations due to uncertainties with the used life cycle data
470 base.

471 Less favorable geothermal sites can also be realized with greenhouse gas emissions and
472 consumption of finite energy resources that are significantly below the values of the reference
473 mix. The precondition is adequate design of the surface facilities (i.e. high-efficiency
474 technology and continuous supply of district heat). Referring to SO₂- and also PO₄³⁻-
475 equivalent emissions, lower impacts cannot always be achieved at these sites so that a
476 detailed and site-specific environmental analysis including all relevant options of energy
477 supply must be carried out for proper decision making.

478 If the aspects addressed above are taken into consideration, geothermal heat and power
479 generation from low-temperature resources can make a large contribution to a more
480 sustainable energy system today and in the future.

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Appendix

487 The data, which has been used in the Ecoinvent data base for the inventory analysis of the
 488 analyzed geothermal binary power plants, are summarized in Table 6 for plant construction,
 489 in Table 7 for plant operation and in Table 8 for decommissioning of the plants.

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Figure Captions

Figure 1: Plant design and system boundaries of the analysed geothermal binary power plants exploiting a low-temperature reservoir for the supply of net power and, optionally, district heat

Figure 2: Results of the base case analysis showing the environmental impact indicators of typical geothermal binary power plants, their break down referring to the different life cycle stages and the influence of inventory data uncertainties

Figure 3: Typical break down of the environmental impacts caused by subsurface construction for the example of plant A1

Figure 4: Parameter study for the example of plant A2 showing the general behavior of the analyzed environmental impacts to changing parameters

Figure 5: Parameter study for the example of the CO₂-equivalent showing the general differences in impact changes for all plants using minimum and maximum parameters

Figure 6: Parameter study for the example of the CO₂-equivalent showing the general differences in impact changes for all plants using small parameter changes

Figure 7: Results of the scenario analysis showing the environmental impact indicators of geothermal binary power plants at untypical sites, such as a site with above-average and a site with below-average geological conditions (site C and D, respectively)

Figure 8: Comparison of the base case and scenario analysis results to the reference electricity and reference heat mix

Tables

Table 1: Impact indicators and conversion factors for the analyzed environmental effects [9]

Environmental effect	Impact indicator	Inventoried inputs / outputs	Conversion factors
Demand of finite energy resources	CED ^a	crude oil	1 MJ/MJ
		hard coal	1 MJ/MJ
		lignite	1 MJ/MJ
		natural gas	1 MJ/MJ
		nuclear power ^b	10,908 MJ/kWh
Global warming	CO ₂ -equivalent ^{c, d}	CO ₂	1 kg _E /kg _P
		CH ₄	23 kg _E /kg _P
		N ₂ O	296 kg _E /kg _P
		SF ₆	22,200 kg _E /kg _P
		CF ₄	5,700 kg _E /kg _P
		C ₂ F ₆	11,900 kg _E /kg _P
Acidification	SO ₂ -equivalent ^d	SO _x as SO ₂	1 kg _E /kg _P
		NO _x as NO ₂	0.7 kg _E /kg _P
		NH ₃	1.88 kg _E /kg _P
		HCl	0.88 kg _E /kg _P
		HF	1.6 kg _E /kg _P
Eutrophication	PO ₄ ³⁻ -equivalent ^d	NO _x as NO ₂	0.13 kg _E /kg _P
		NH ₃	0.35 kg _E /kg _P

^a Cumulated Energy Demand (CED) referring to lower heating values. ^b Net electricity from nuclear power plants. ^c Time horizon 100 years. ^d Subscripts: E equivalent, P pollutant.

Table 2: Geological and technical parameters of the base case plants referring to the plant concept in Figure 1

Parameter	Unit	Site A	Site B		
<i>Reservoir</i>					
Reservoir depth	km	3.8	4.7		
Reservoir / geothermal fluid temperature	°C	125 ^a	150 ^a		
Specific heat capacity geothermal fluid	kJ/(kg K)	4	4		
Technical life-time	a	30 ^b	30 ^b		
<i>Geothermal fluid cycle^c</i>					
Geothermal fluid flow rate	m ³ /h	250 ^d	155 ^d		
Auxiliary power need downhole pump	MW _{el}	0.33 ^e	0.20 ^e		
		Plant A1	Plant A2	Plant B1	Plant B2
<i>Binary cycle</i>					
Conversion efficiency	%	9.7 ^f	9.7 ^f	11.2 ^f	11.2 ^f
Geothermal fluid outlet temperature	°C	60 ^g	60 ^g /77 ^g	60 ^g	60 ^g /77 ^g
Installed power capacity	MW	1.75 ^h	1.75 ^h	1.75 ^h	1.75 ^h
Full load hours	h/a	7,000	6,529 ⁱ	7,000	6,662 ⁱ
Auxiliary power need feed-pump	MW _{el}	0.18 ^j	0.18 ^j	0.18 ^j	0.18 ^j
Auxiliary power need recooling	MW _{el}	0.33 ^k	0.33 ^k	0.28 ^k	0.28 ^k
Cooling water demand	m ³ /h	49 ^k	49 ^k	42 ^k	42 ^k
<i>District heat supply^l</i>					
Supply temperature	°C		70		70
Return temperature	°C		50		50
Thermal full load hours	h/a		1,800		1,800
Installed thermal capacity	MW _{th}		5.56 ^m		3.45 ^m
<i>Net power output</i>	GMWh/a	6,476	6,041	7,679	7,308
<i>District heat supply</i>	GJ/a		36,000		22,349

^a Calculated from reservoir depth, an average geothermal temperature gradient of 0.03 k/m and an assumed surface temperature of 10 °C. ^b Based on experience; components with a shorter technical life-time: down-hole pump 4 a, other components in the geothermal fluid cycle and the binary power unit 15 a. ^c Assumed pipeline length 1,500 m. ^d Values assumed to be optimum flow rate regarding maximum net power output; density of the geothermal fluid 1,000 kg/m³. ^e Geothermal fluid circulation with downhole pump; calculation of power demand based on an estimated specific auxiliary power demand relating to fluid flow rate of 1.3 kW/(m³/h) based on [16]. ^f Estimated efficiency at design point depending on geothermal fluid temperature based on [15]. ^g Estimated value based on experience; higher temperatures at times of heat supply according to an assumed temperature difference between geothermal fluid and district heating grid of 7 K. ^h Calculated from geothermal heat input and conversion efficiency. ⁱ Calculated full load hours due to reduction in power production at times of district heat supply. ^j Relative auxiliary power demand of 10 % relating to installed capacity based on [15]. ^k Induced-draft cooling tower with specific auxiliary power demand relating to waste heat of 20 kW_{el}/MW_{th} and a specific cooling water demand relating to waste heat of 3 m³/h/MW_{th} based on [17]. ^l District heating grid supplied to 100 % by geothermal heat. ^m Calculated from geothermal fluid temperature after binary cycle, fluid flow rate, heat capacity and cooling of geothermal fluid down to 57 °C.

Table 3: Scope of the parameter study

Parameter	Unit	Value range
<i>Reservoir</i>		
Reservoir depth	km	2.9...5.8 (site A) ^a ; 3.5...7.0 (site B) ^a
Reservoir / geothermal fluid temperature	°C	98...163 (site A) ^b ; 104...197 (site B) ^b
Specific heat capacity geothermal fluid	kJ/(kg K)	3.5...4.2 ^c
Technical life-time	a	20...40 ^d
<i>Geothermal fluid cycle</i>		
Geothermal fluid flow rate	m ³ /h	100...500 ^e
Specific auxiliary power need relating to fluid flow rate	kW/(m ³ /h)	0.5...3.0 ^f
<i>Binary cycle</i>		
Conversion efficiency	%	7.7...11.7 (site A) ^g ; 9.3...13.2 (site B) ^g
Auxiliary power feed pump	%	9...11 ^h
Geothermal fluid outlet temperature	°C	50...70 ^{h,i}
Full load hours	h/a	6,000...8,000 ^{j,i}
Auxiliary power need recooling relating to waste heat	kW _{el} /MW _{th}	5...35 ^k
Cooling water demand relating to waste heat	m ³ /h/MW _{th}	1.5...4.5 ^k
<i>District heat supply</i>		
Thermal full load hours	h/a	0...7,000 ^l
Supply temperature	°C	50...90 ^m
Return temperature	°C	30...60 ⁿ

^a Reservoir temperature is kept constant and the geothermal temperature gradient is varied between 0.02 and 0.04 K/m. ^b Reservoir depth is kept constant and the geothermal temperature gradient is varied between 0.02 and 0.04 K/m for site B and between 0.023 and 0.04 K/m for site A because of a minimum assumed net power output of 25 % referring to the produced gross power. ^c Lower and upper value correspond to a very high and a very low mineral content of the geothermal fluid. ^d Relevant range of values for the operation of properly designed and managed geothermal reservoirs. ^e Relevant range of values based on existing geothermal binary power plants; values refer to optimum flow rates regarding maximum net power output; increasing flow rates hence refer to an increasing reservoir productivity; density of the geothermal fluid 1,000 kg/m³. ^f Range of values based on an expected reservoir productivity of 10 to 100 m³/(h MPa) and technical restrictions associated with the use of downhole pumps. ^g Relevant deviation +/- 2 %-points from the base case values based on [18]. ^h Based on [15]. ⁱ Referring to design point. ^j Lower and upper value correspond to smaller or larger variations of ambient conditions during the year. ^k Based on [17]. ^l Upper value corresponds to improved heat customer structure. ^m Assuming a constant temperature spread in the heating grid. ⁿ Assuming a constant supply temperature in the heating grid.

Table 4: Geological and technical parameters of the plants for the scenario analysis based on the parameter assumptions and calculations in Table 2 and 3

Parameter	Unit	Site C				Site D			
<i>Reservoir</i>									
Reservoir depth	km	4.8 ^a				5.0 ^b			
Geothermal fluid temperature	°C	200				110			
Specific heat capacity geoth. fluid	kJ/(kg K)	4.2				3.8			
Technical life-time	a	40				20			
<i>Geothermal fluid cycle</i>									
Geothermal fluid flow rate	m ³ /h	500				100			
Auxiliary power need downhole pump relating to fluid flow rate	kW/(m ³ /h)	0.5				2.0			
		Plant C1	Plant C2	Plant C1-	Plant C2-	Plant D1	Plant D2	Plant D1+	Plant D2+
<i>Binary cycle</i>									
Conversion efficiency	%	13.6	13.6	11.6	11.6	8.6	8.6	10.6	10.6
Geothermal fluid outlet temperature	°C	60	60 / 77 ^c	70	70 / 77 ^c	60	60 / 77 ^c	50	50 / 77 ^c
Installed power capacity	MW	11.10	11.10	8.79	8.79	0.46	0.46	0.67	0.67
Full load hours	h/a	7,000	6,781	6,000	5,903	7,000	5,903	8,000	6,388
Auxiliary power need feed-pump	%	10	10	11	11	10	10	9	9
Auxiliary power need recooling relating to waste heat	kW _{el} /MW _{th}	20	20	30	30	20	20	5	5
Cooling water demand relating to waste heat	m ³ /h/MW _{th}	3	3	4.5	4.5	3	3	1.5	1.5
<i>District heat supply</i>									
Supply temperature	°C	70				70			
Return temperature	°C	50				50			
Thermal full load hours	h/a	1,800				1,800			
Installed thermal capacity	MW	11.67				2.11			
<i>Net power output</i>	MWh/a	58,2876	56,456	33,354	32,815	799	729	3,081	1,868
<i>District heat supply</i>	GJ/a	75,600				13,680			

^a Geothermal temperature gradient 0.04 K/m. ^b Geothermal temperature gradient 0.02 K/m. ^c Higher temperatures at times of heat supply.

Table 5: Environmental impact indicators for the reference electricity mix and reference heat mix

Impact indicator	Electricity mix ^a	Heat mix ^b
CO ₂ -equivalent	566 g/kWh _{el}	81.5 g/MJ _{th}
CED	8.91 MJ/kWh _{el}	1.23 MJ/MJ _{th}
SO ₂ -equivalent	1,083 mg/kWh _{el}	115 mg/MJ _{th}
PO ₄ ³⁻ -equivalent	59.9 mg/kWh _{el}	7.7 mg/MJ _{th}

^a Breakdown of provided net electricity according to [6], [14]: 26 % lignite coal, 26 % nuclear power, 24 % hard coal, 12 % natural gas, 4 % hydropower, 4 % wind power, 1 % crude oil, 3 % other fuels. ^b Breakdown of single combustion heat mix according to [6]: 54 % natural gas condensing boilers, 46 % oil boilers.

Table 6: Mass- and energy flows for the construction of geothermal binary power plants

	Type	Description	Quantity	Unit	Uncertainty factor in %
Drilling site preparation	Input	Diesel in construction equipment	20,000 ^{a,b}	MJ per site	-/+5 ^k
	Input	Cement, unspecified	300 ^a	kg per drilling site	-/+5 ^k
Drilling rig drive	Input	Diesel in construction equipment	7,492 ^c	MJ/m per well	-/+20 ^{c,k}
Drilling mud	Input	Diesel in construction equipment	181.3 ^d	MJ/m per well	-/+20 ^{d,k}
	Input	Bentonite	7.7 ^d	kg/m per well	-/+20 ^{d,k}
	Input	Inorganic chemicals	6.7 ^d	kg/m per well	-/+20 ^{d,k}
	Input	Starch	12.8 ^d	kg/m per well	-/+20 ^{d,k}
	Input	Chalk	5.4 ^d	kg/m per well	-/+20 ^{d,k}
	Input	Water, decarbonized	671.4 ^d	kg/m per well	-/+20 ^{d,k}
	Input	Calcium carbonate	6.7 ^d	kg/m per well	-/+20 ^{d,k}
	Output	Disposal of drilling cuttings	456.0 ^d	kg/m per well	-/+5 ^{d,k}
Casing	Input	Steel, low alloyed	69.1 ^{c,e}	kg/m per well	-/+20 ^{c,k}
	Input	Steel, high alloyed	34.0 ^{c,e}	kg/m per well	-/+20 ^{c,k}
Cementation	Input	Bentonite	0.2 ^c	kg/m per well	-/+20 ^{c,k}
	Input	Inorganic chemicals	0.4 ^c	kg/m per well	-/+20 ^{c,k}
	Input	Portland limestone cement	23.5 ^c	kg/m per well	-/+20 ^{c,k}
	Input	Silica sand	7.0 ^c	kg/m per well	-/+20 ^{c,k}
	Input	Cement, unspecified	7.3 ^c	kg/m per well	-/+20 ^{c,k}
	Input	Water, decarbonized	16.9 ^c	kg/m per well	-/+20 ^{c,k}
Reservoir enhancement	Input	Diesel in construction equipment	3,000 ^f	GJ per well	-/+40 ^g
	Input	Water, desalinated	260,000 ^f	t per well	-/+40 ^g
Transport (subsurface construction)	Input	Trucking (32 t)	144,000 ^g	tkm per well	-/+5 ^k
	Input	Rail transport	413,000 ^g	tkm per well	-/+5 ^k
Geothermal fluid cycle	Input	Steel, high alloyed	93.6 ^{e,g}	kg/(m ³ /h)	-/+5 ^k
	Input	Steel, low alloyed	189.9 ^{e,g}	kg/(m ³ /h)	-/+5 ^k
	Input	Diesel in construction equipment	7.6 ^e	MJ/m	-/+5 ^k
	Input	Trucking (32 t)	40 ^g	km	-/+5 ^k
	Input	Rail transport	405 ^g	km	-/+5 ^k
Heat exchanger (binary unit)	Input	Steel, high alloyed	7 ^h	kg/kW _{th}	-/+5 ^k
Binary plant unit	Input	Organic chemicals	0.3 ^g	kg/kW _{el}	-/+20 ^k
	Input	Steel, low alloyed (cooling tower)	1,500 ⁱ	kg/MW _{th}	-/+10 ^k
	Input	Steel, low alloyed (other components)	37.8 ^{g,e}	kg/kW _{el}	-/+10 ^k
	Input	Copper	1.2 ^{g,i}	kg/kW _{el}	-/+10 ^k
	Input	Trucking (32 t)	50 ^j	km	-/+10 ^k
	Input	Rail transport	2,000 ^j	km	-/+10 ^k
Plant building	Input	Concrete	16 ^j	m ³	-/+5 ^k
	Input	Steel, low alloyed	1,250 ^j	kg	-/+5 ^k
	Input	Trucking (32 t)	40 ^j	km	-/+5 ^k
	Input	Rail transport	40 ^j	km	-/+5 ^k
Heat exchanger (district heat supply)	Input	Steel, high alloyed	7 ^h	kg/kW _{th}	-/+5 ^k
Installation surface part	Input	Diesel in construction equipment	1,000 ^a	MJ	-/+5 ^k

^a [24]; ^b [25]; ^c [20]; ^d [21]; ^e based on [23], Teil XIV, p. 47 assuming that 33 % of total steel amount is high alloyed material, 67 % are low alloyed; ^f [22]; ^g [3], p. 93-94; ^h [23], Teil XIV, p. 34; ⁱ based on [23], Teil XIV, p. 27 assuming that 30 % of total steel amount is copper, 70 % is low alloyed low alloyed material; ^j [23], Teil XIV, p. 45; ^k assumption based on [12]; ^l based on <http://www.rehsler-kuehlsysteme.de/pdf/Flyer-Kuehlturm.pdf>

Table 7: Mass- and energy-flows during operation of geothermal binary power plants

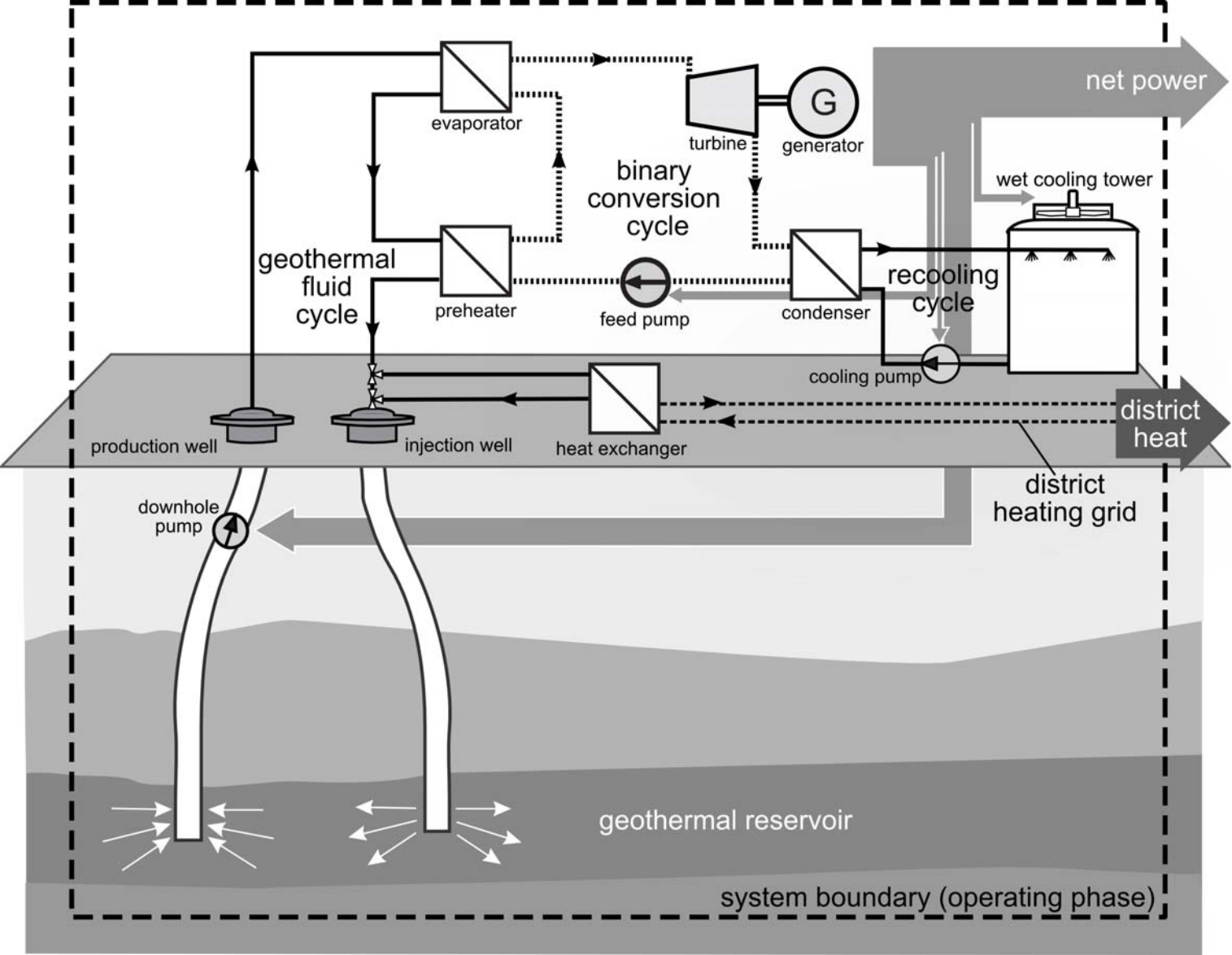
	Type	Description	Quantity	Unit	Uncertainty factor in %
Exchange downhole pump	Input	Steel, high alloyed	4.5 ^a	t/a	-/+20 ^c
	Output	Disposal of steel	4.5 ^a	t/a	-/+20 ^c
	Input	Trucking (32 t)	250 ^a	tkm/a	-/+20 ^c
Disposal filter residues and scaling	Output	Disposal of hazardous waste	1.5 ^b	kg/a/(m ³ /h)	-/+20 ^c
Operation binary plant	Input	Water, decarbonized	3	m ³ /h/MW _{th}	-/+5 ^c

^a [3], p. 93-94; ^b own estimations, filter capacity approx. 5 kg; ^c assumption based on [12];

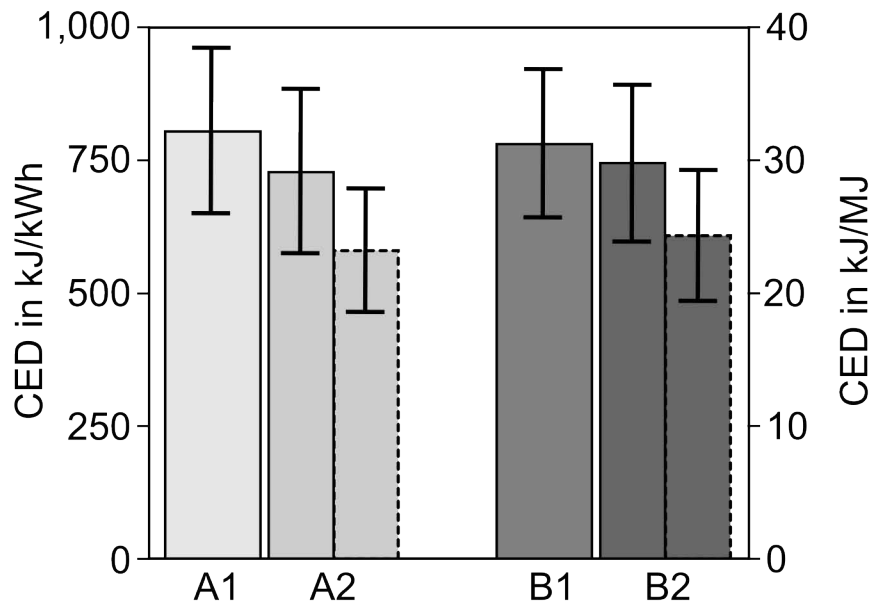
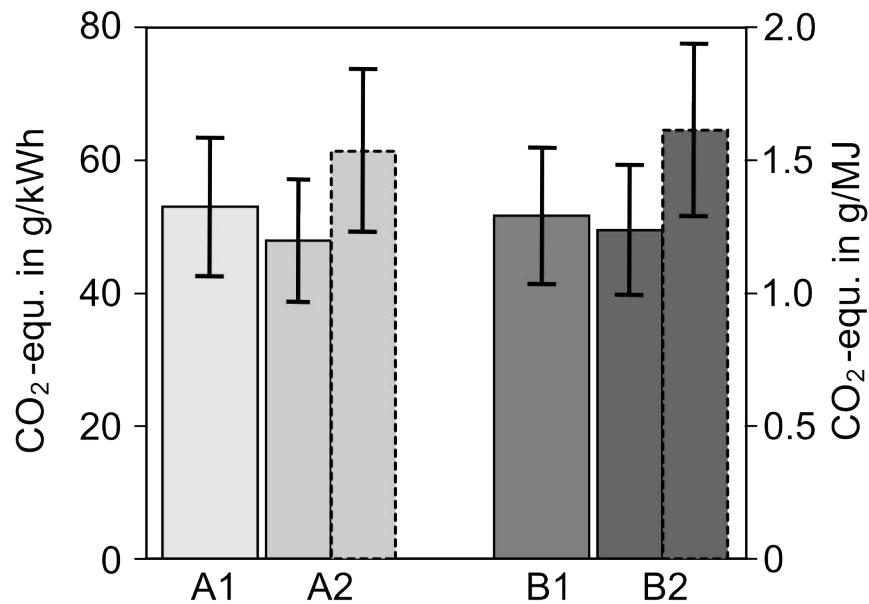
Table 8: Mass- and energy flows for decommissioning of geothermal binary power plants

	Type	Description	Quantity	Unit	Uncertainty factor in %
Dismantling subsurface	Input	Gravel	51.1 ^{a,b}	kg/m per well	-/+5 ^{a,d}
	Input	Cement, unspecified	4.9 ^{a,b}	kg/m per well	-/+5 ^{a,d}
Dismantling surface	Input	Disposal of building, partial recycling	19 ^c	t	-/+5 ^d
	Input	Disposal of copper, shredder-material	2.4 ^c	kg/kW _{el}	-/+5 ^d
	Input	Disposal of steel	567 ^c	kg/(m ³ /h)	-/+5 ^d
	Input	Disposal of steel	75.6 ^c	kg/MW _{el}	-/+5 ^d
	Input	Disposal of hazardous waste	600 ^c	kg/MW _{el}	-/+5 ^d

^a [20]; ^b [3], p. 93-94; ^c according to material amounts for surface plant part in Table 6 considering shorter plant life of surface equipment; ^d assumption based on [12];



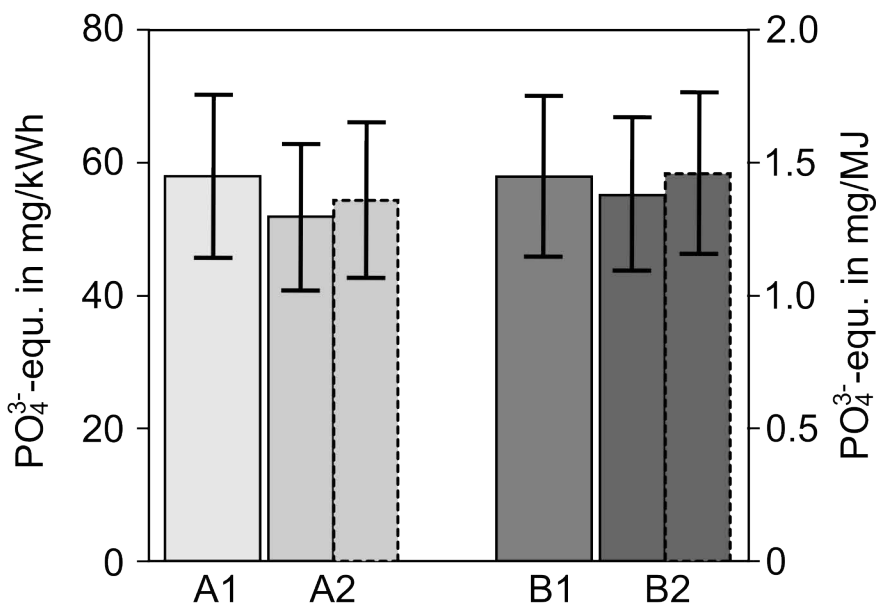
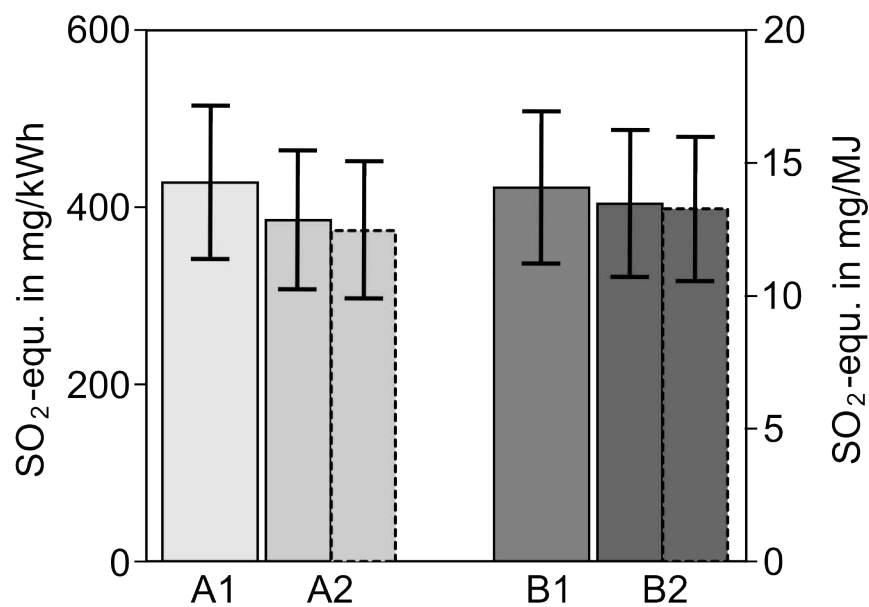
power related impacts
 heat related impacts
 value range including inventory data uncertainties



break down of impact indicators in %

construction subsurface	88.1	87.2	90.6	91.9	91.5	93.3
construction surface	9.1	9.9	7.3	5.8	6.1	4.9
operation	2.5	2.6	1.8	2.0	2.1	1.5
decomissioning	0.3	0.3	0.3	0.3	0.3	0.3

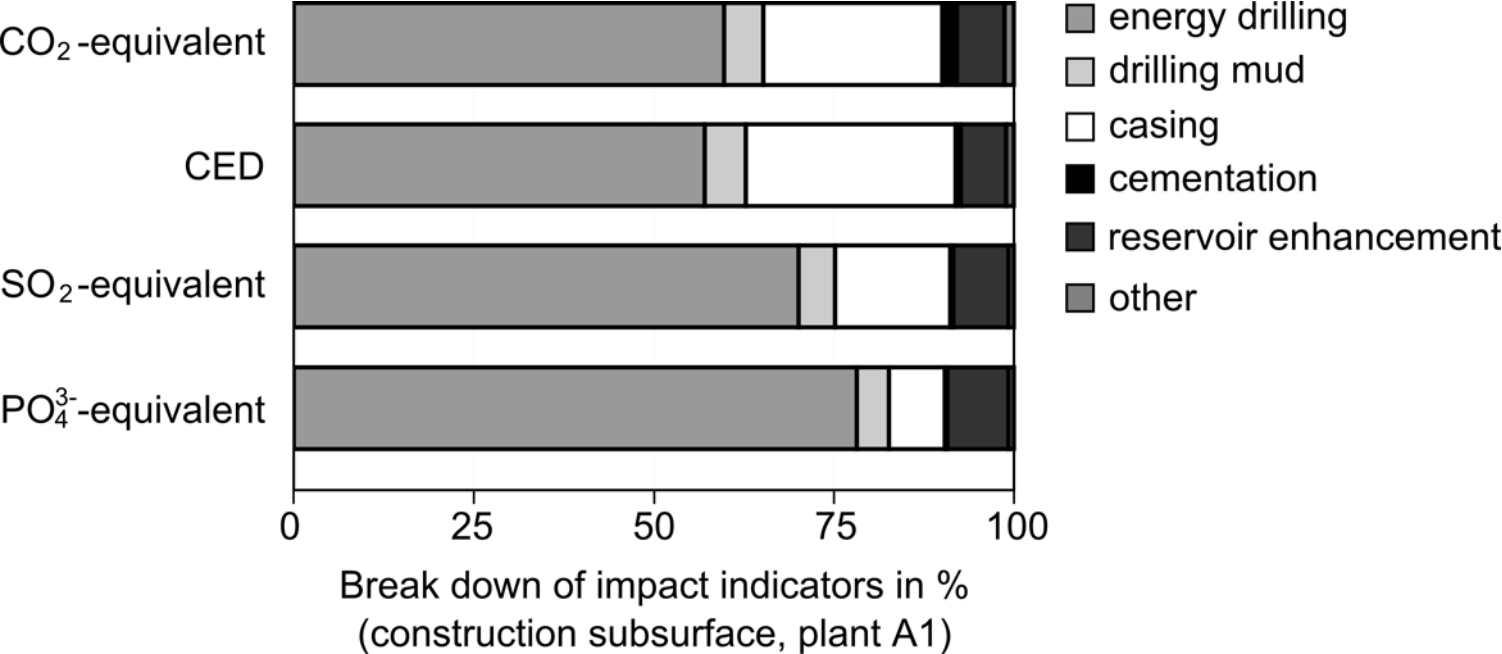
construction subsurface	86.9	85.9	89.3	91.1	90.7	92.4
construction surface	10.5	11.3	8.5	6.7	7.1	5.7
operation	2.5	2.6	2.1	2.1	2.1	1.7
decomissioning	0.1	0.1	0.1	0.1	0.1	0.2

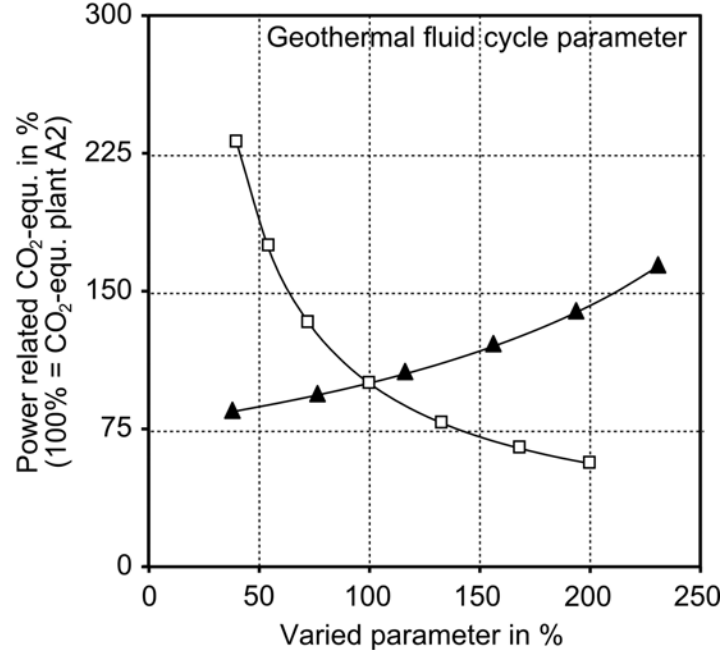
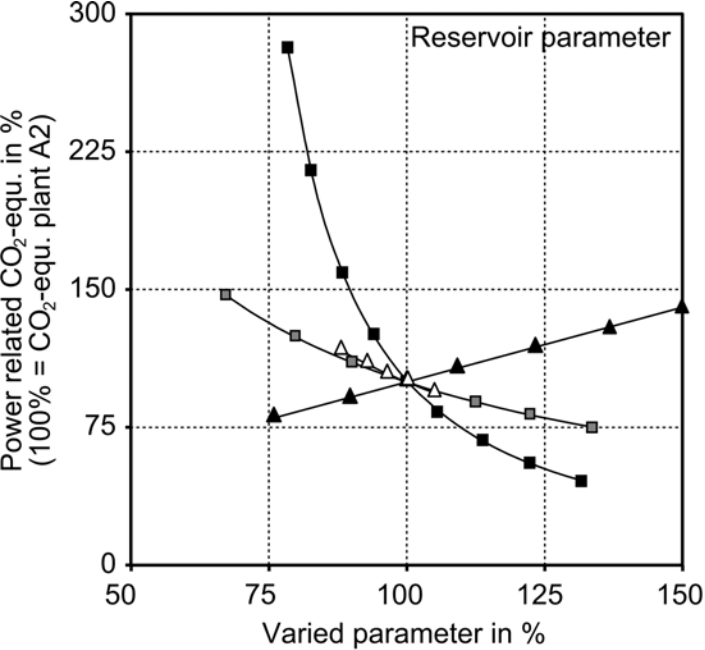


break down of impact indicators in %

construction subsurface	91.8	91.1	93.8	94.4	94.1	95.6
construction surface	6.6	7.2	4.9	4.3	4.5	3.3
operation	1.5	1.6	1.2	1.2	1.3	1.0
decomissioning	0.1	0.1	0.1	0.1	0.1	0.1

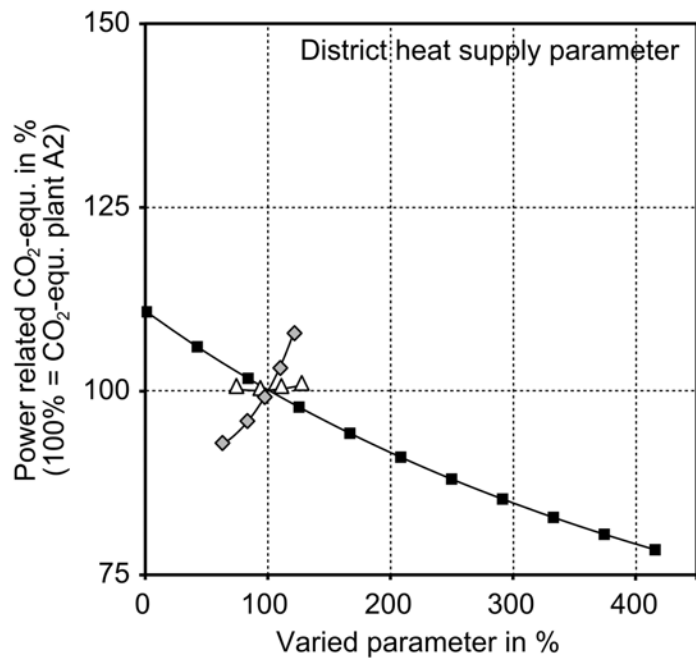
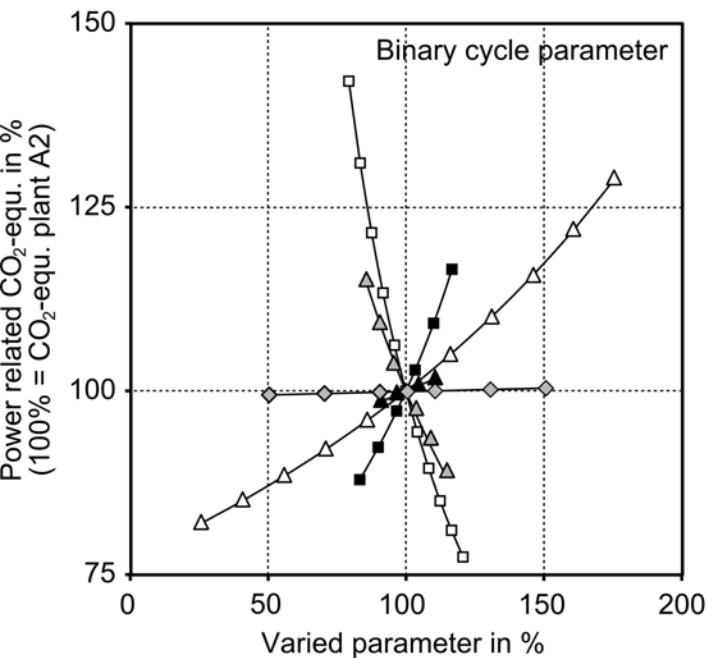
construction subsurface	95.7	95.3	96.9	97.1	97.0	97.8
construction surface	3.4	3.7	2.4	2.1	2.2	1.6
operation	0.8	0.9	0.6	0.7	0.7	0.5
decomissioning	0.1	0.1	0.1	0.1	0.1	0.1





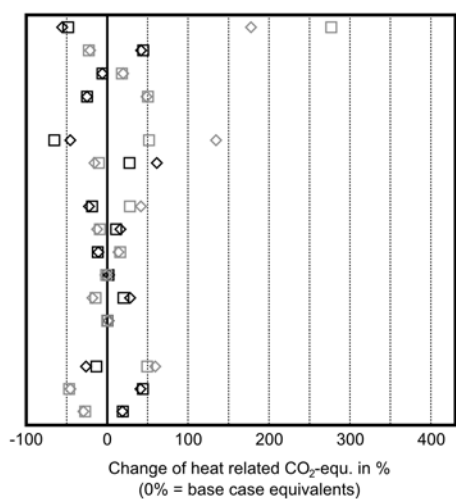
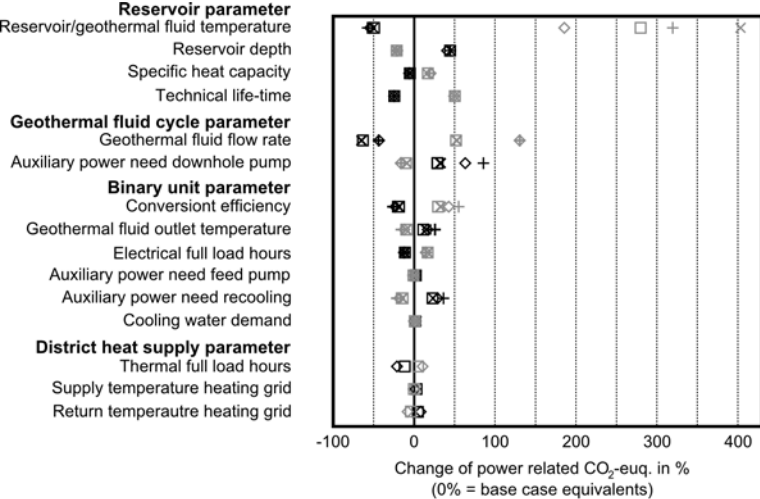
- Reservoir / geothermal fluid temperature (constant reservoir depth, 100% = 125°C)
- ▲ Reservoir depth (constant reservoir / geothermal fluid temperature, 100% = 3.8 km)
- △ Specific heat capacity (100% = 4 kJ/(kgK))
- Technical lifetime (100% = 30 a)

- Geothermal fluid flow rate (constant specific auxiliary power need of the downhole pump, 100% = 250 m³/h)
- ▲ Auxiliary power need donwhole pump (100% = 1.3 kW/(m³/h))



- Conversion efficiency (100% = 9.7%)
- Geothermal fluid outlet temperature (100% = 60°C)
- ▲ Auxiliary power need feed pump (100% = 10%)
- △ Auxiliary power need recooling (100% = 20 kW_{el}/MW_{th})
- ◇ Cooling water demand (100% = 3 m³/h/MW_{th})
- ▽ Electrical full load hours (100% = 7,000 h/a)

- Thermal full load hours (100% = 1,800 h/a)
- △ Supply temperature heating grid (constant temperature spread, 100% = 70°C)
- ◇ Return temperature heating grid (constant supply temperature, 100% = 50°C)



Impact indicator for
maximum parameter change

+ Plant A1

◇ Plant A2

× Plant B1

□ Plant B2

Impact indicator for
minimum parameter change

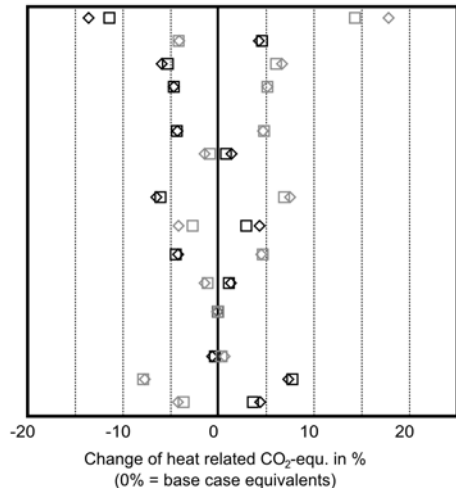
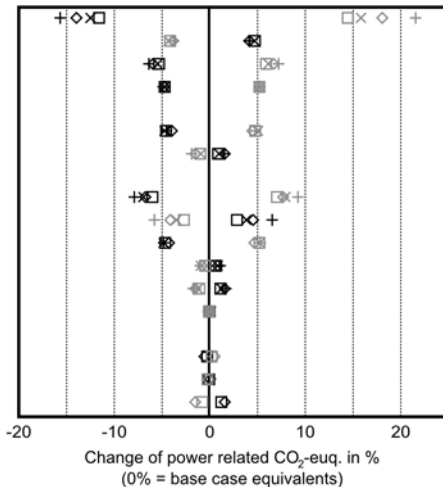
+ Plant A1

◇ Plant A2

× Plant B1

□ Plant B2

- Reservoir/geothermal fluid temperature
- Reservoir depth
- Specific heat capacity
- Technical life-time
- Geothermal fluid cycle parameter**
- Geothermal fluid flow rate
- Auxiliary power need downhole pump
- Binary unit parameter**
- Conversiont efficiency
- Geothermal fluid outlet temperature
- Electrical full load hours
- Auxiliary power need feed pump
- Auxiliary power need recooling
- Cooling water demand
- District heat supply parameter**
- Thermal full load hours
- Supply temperature heating grid
- Return temperautre heating grid



Impact indicator for
parameter change by +5%

+ Plant A1

◇ Plant A2

× Plant B1

□ Plant B2

Impact indicator for
parameter change by -5%

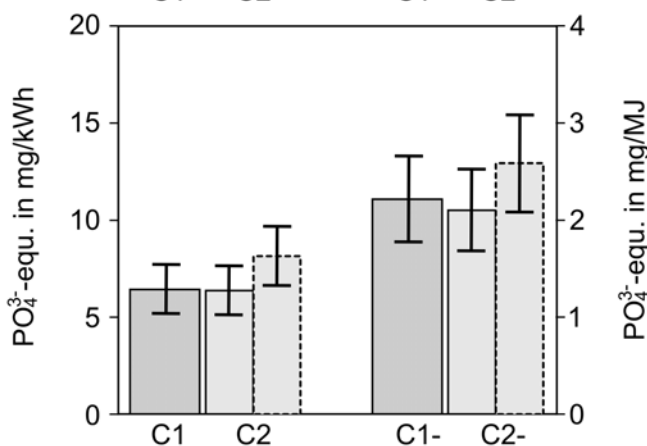
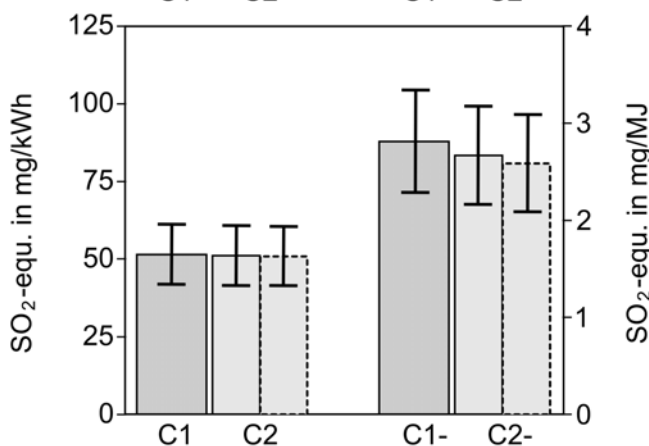
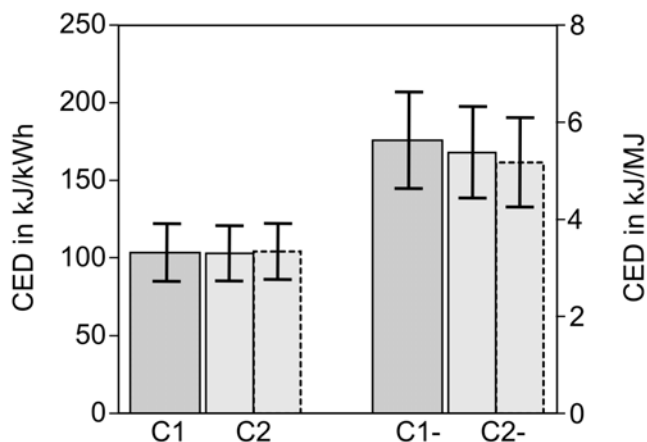
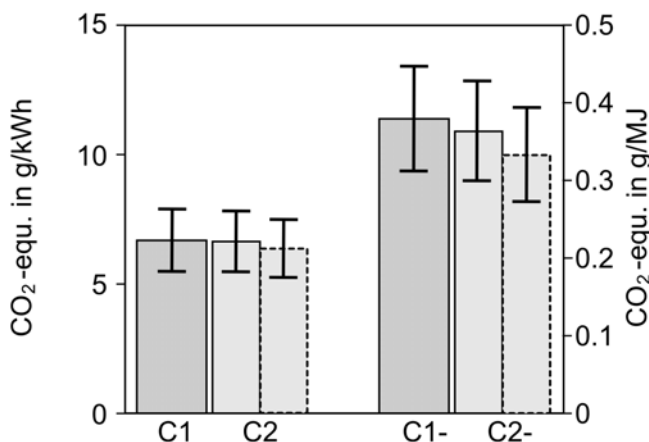
+ Plant A1

◇ Plant A2

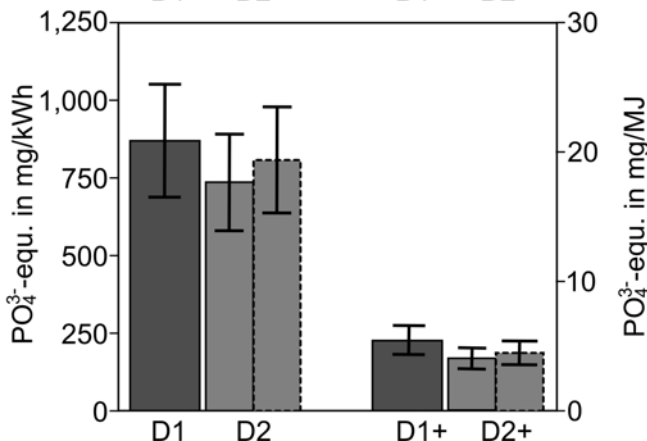
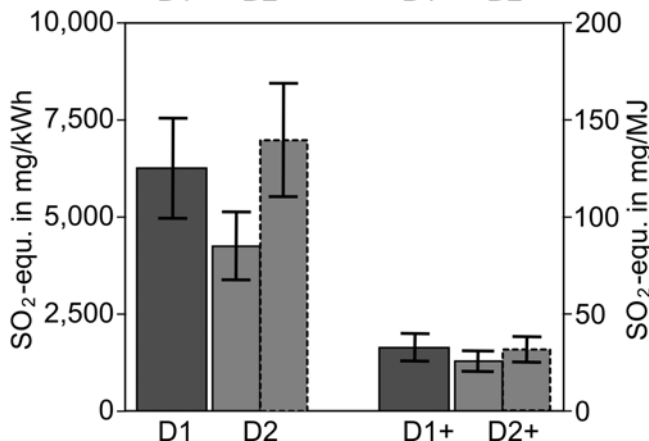
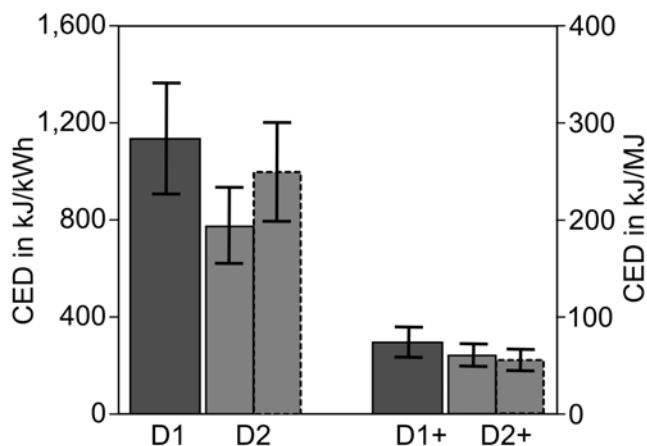
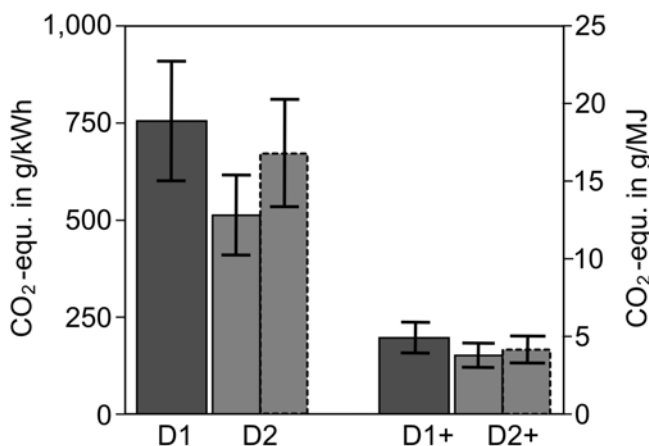
× Plant B1

□ Plant B2

"Best case" Scenario



"Worst case" Scenario



CO₂-equivalent
 CED
 SO₂-equivalent
 PO₄³⁻-equivalent

value range including inventory data uncertainties

